B-05-0.4

MAIL STOP ISSUE FEE

Notice of Allowance: August 26, 2003

RECEIVED

MAR 1 0 2004

Docket No. MTI-31608

UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant

PATENT

Hock Chuan Tan, et al.

Serial No.

10/068,159

Filing Date

February 5, 2002

For

Stacked Die in Die

2818

MAR 0 3 2004

Confirmation No. Examiner

Group Art Unit

8043 Thao P. Le

OFFICE OF PETITIONS

CERTIFICATION UNDER 37 CFR 1.8(a) and 1.10

I hereby certify that, on the date shown below, this correspondence is being deposited with the United States Postal Service in an envelope addressed to the Commissioner for Patents, Mail Stop Issue Fee, P.O. Box 1450, Alexandria, VA 22313-1450 as "Express Mail Post Office to Addressee" Mailing Label No. EV405076497US.

Date: March 4, 2004

Mail Stop ISSUE FEE Commissioner for Patents

P.O. Box 1450

Alexandria, VA 22313-1450

COMMUNICATION

Sir:

Applicant has not received official notification of the receipt of the Claim for Priority Under 35 USC §119 and Transmittal of Certified Copy, which was submitted to the USPTO by Express Mail on May 14, 2002.

Enclosed herewith is a copy of the documents that were earlier submitted to the Examiner, including a copy of the PTO-stamped return postcard indicating receipt on May 14, 2002.

The Examiner is requested to acknowledge receipt of the above documents and the claim to priority.

Respectfully submitted,

Printine Ustrado

Dated:

Kristine M. Strodthoff

Reg. No. 34,259

WHYTE HIRSCHBOECK DUDEK S.C. 555 East Wells Street, Suite 1900 Milwaukee, Wisconsin 53202-3819 (414) 273-2100

Customer No. 31870





Attorney Docket No. MTI-31608

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of

Tan, Hock Chuan et al.

Serial No.

For

10/068,159

Filing Date

February 5, 2002

Stacked Die in Die BGA Package

Group Art Unit

2812

Confirmation No.

8043

CERTIFICATION UNDER 37 CFR 1.8(a) and 1.10

I hereby certify that, on the date shown below, this correspondence is being:

Mailing

deposited with the United States Postal Service in an envelope addressed to the Assistant Commission for Patents, Washington, D.C. 20231

37 CFR 1.8(a)

☐ with sufficient postage as first class mail ■ As "Express Mail Post Office to Addressee" Mailing Label No. EL810082451US

> Transmission addressed to Examine

transmitted by facsimile to Fax No

Assistant Commissioner for Patents

Washington, D.C. 20231

CLAIM FOR PRIORITY UNDER 35 U.S.C.§ 119 AND TRANSMITTAL OF CERTIFIED COPY

Sir:

Applicant hereby request the right of priority under 35 U.S.C. § 119 for the above-identified patent application.

The information for the priority foreign application is as follows:

Country: Singapore (Registry of Patents)

Prior Foreign Application No. 200200134-5

Foreign Filing Date: January 9, 2002 (01/09/02)

The basis for the claim for priority is the Paris Convention for the Protection of Industrial Property. Singapore is a member in the World Trade Organization (WTO).

MKE/763170.1

The claim for priority is hereby presented during the pendency of the above-identified application, and within the later of four months from the actual filing date of the application or sixteen months from the filing date of the prior foreign application, as required under 37 CFR § 1.55(a)(1)(i).

A <u>certified copy</u> of the foreign application is enclosed herewith, as required under 37 CFR § 1.55(a)(2).

As provided under MPEP 201.13(A) and 201.14(b), the priority claim statement is signed the Attorney for Applicant authorized to sign correspondence under 37 CFR § 1.33(b).

The Examiner is urged to telephone the undersigned Attorney for Applicant if any questions should arise.

Respectfully submitted,

Kristine M. Strodthoff Registration No. 34,259

Kristini M Strody

Dated: May 14, 2002

P.O. ADDRESS:

WHYTE HIRSCHBOECK DUDEK S.C. 111 East Wisconsin Avenue, Suite 2100 Milwaukee, Wisconsin 53202 (414) 273-2100

Customer No. 31870



REGISTRY OF PATENTS **SINGAPORE**

This is to certify that the annexed is a true copy of the following Singapore patent application as filed in this Registry.

Date of Filing

: 9 JANUARY 2002

Application Number: 200200134-5

Applicant(s)

: MICRON TECHNOLOGY, INC.

Title of Invention

: STACKED DIE IN DIE BGA PACKAGE

Sharmaine Wu Shee Mei Assistant Registrar for REGISTRAR OF PATENTS **SINGAPORE**



JAN 2002 Rule 19 20 0 2 0 0 1 3 4 - 5

The Registrar of Patents Registry of Patents

REQUEST FOR THE GRANT OF A PATENT THE GRANT OF A PATENT IS REQUESTED BY THE UNDERSIGNED ON THE PRESENT APPLICATION

		APPLICATION			
I. Title of Invention	STACKED DIE IN DIE BGA PACKAGE				
II Applicant(s)					
II.Applicant(s) (see note 2)	(a) Name	MICRON TECHNOLOGY, INC.			
	Body Description/ Residency	INCORPORATED IN STATE OF DELAWARE, USA			
	Street Name & Number	8000 SOUTH FEDERAL WAY BOISE, IDAHO 83707			
	City				
	State	·			
	Country	United States of America			
	(b) Name				
·	Body Description/ Residency				
~	Street Name & Number				
	City	·			
	State				
	Country				
	(c) Name				
	Body Description/ Residency				
	Street Name & Number				
	City				
	State				
	Country				

0 9 JAN 2002 200200134-5

III. Declaration of Priority (see note 3)	Country/Country Designated			File no.	
(See note 3)			<u>.</u>		
	Filing Date		•	·	
	Country/Country			File no.	
	Designated				
, .	Filing Date	11			
	Country/Country		,	File no.	
	Designated	/			
	Filing Date				
IV. Inventors (See note	4)				
(a) The applicant					•
sole/joint inve	ntor(s).		Yes	X No	
(h)	.	x 1	Yes	No	
(b) A statement or Form 8 K/will			•	•	
Form 8 \textit{K/will be furnished.} V. Name of Agents (if any)(See note 5)		DREW & NAPIE	R LLC		
VI. Address for Service	(See note 6)	Block/Hse No		Level No	
·	-¥-	Unit No/PO Box	152	Postal Code	900302
		Street Name	ROBINS	ON ROAD	
		Building Name		•	
VII: Claiming an earlie	r filing date	Application No			
under section 20(3), 26(6) or 47(4).					
(See note 7)			<u> </u>	· · · · · · · · · · · · · · · · · · ·	
		Filing Date			
		[Please tick in the rele	evant space p	provided]:	
		() Proceeding unde	er rule 27(1)(a).	İ
		Date on which the ear			
•	•	or			
		() Proceeding unde	r rule 27(1)(L)	i

200200134-5 09 JAN 2002

VIII. Invention has been displayed at an International Exhibition (See note 8)		Yes	х	No	
IX. Section 114 requirements (see note 9)		The invention relates to and/or the purposes of disclosure in acceptositary authority under the B	cordance with section	m deposited for n 114 with a	
X. Check List (To be filled in by applicant or agent)	A. The applic	cation contains the following n	umber of sheet(s):		
are by approxime or agoing	1. Request	t	4	sheets	
•	2. Description		17	sheets	
,	3. Claim(s).		20	sheets	
	4. Drawin		14	sheets	
	5. Abstrac	· · · · · · · · · · · · · · · · · · ·	4	sheets	
	B. The application as filed is accompanied by:-				
	1. Priority	document			
I		tion of priority document			
		nt of Inventorship & right to g	rant		
VI Signature (1)		ional Exhibition Certificate			
XI. Signature(s) (see note 10)	Applicant (a)	DREW & NAPIER LL	c ON		
·	Date	8 JAN 2002			
*	Applicant (b)				
	Date				
	Applicant (c)				
	Date				

NOTES:

200200134-5

0 9 JAN 2002

1. This form when completed, should be brought or sent to the Registry of Patents together with the prescribed fee and 3 copies of the description of the invention, and of any drawings.

- 2. Enter the name and address of each applicant in the space provided at paragraph II. Names of individuals should be indicated in full and the surname or family name should be underlined. The names of all partners in a firm must be given in full. The place of residence of each individual should also be furnished in the space provided: Bodies corporation should be designated by their corporate name and country of incorporation and, where appropriate, the state of incorporation whithin that country should be entered where provided. Where more than three applicants are to be named, the name and address of the fourth and any further applicants should be given on a sheet attached to this Form together with the signature of each of these further applicants.
- 3. The declaration of priority at paragraph III should state the date of the previous filing, the country in which it was made, and indicated the file number, if available. Where the application relied upon in an International Application or a regional patent application e.g. European patent application, one of the countries designated in that application [being one falling under the Patents (Conventional Countries) Order] should be identified and the name of that country should be entered in the space provided.
- 4. Where the applicant or applicants is/are the sole inventor or the joint inventors, paagaph IV should be completed by making the 'YES' Box in the declaration (a) and the 'NO' Box in the alternative statement (b). Where this is not the case, the 'NO' Box in declaration (a) should be marked and a statement will be required to be filed on Patents Form 8.
- 5. If the applicant has appointed an agent to act on his behalf, the agent's name should be indicated in the spaces available at paragraph V.
- 6. An address for service in Singapore to which all documents may be sent must be stated at paragraph VI. It is recommended that a telephone number be provided if an agent is not appointed.
- 7. Where an application is made by virtue of section 20(3), 26(6) or 47(4), the appropriate section should be identified at paragraph VII and the number of the earlier application or any patent granted thereon identified.
- 8. When the applicant wishes an earlier disclosure of the invention by him at an International Exhibition to be disregarded in accordance with section 14(4)(c), then the 'YES' box at paragraph VIII should be maked. Otherwise the 'NO' box should be marked.
- 9. Where in disclosing the invention the application refers to one or more micro-organisms deposited with a depository authority under the Budapest Treaty, then the "YES" box at paragraph XI should be marked. Otherwise the "NO" box should be marked.
- 10. Attention is drawn to rules 90 and 105 of the Patent Rules 1995. Where there are more than three applicants, see also Note 2 above.
- Applicants resident in Singapore are reminded that if the Registry of Patents considers that an application contains information the publication of which might be prejudicial to the defence of Singapore or the safety of the public, it may prohibit or restrict its publication or communication. Any person resident in Singapore and wishing to apply for patent protection in other countries must first obtain permission from the Singapore Registry of Patents unless they have already applied for a patent for the same invention in Singapore. In the latest case, no application should be made overseas until at least two months after the application has been filed in Singapore.

		For Offcial	Use	
Application Filing Date	:	. /	1	
Request recieved on	:	. /	1	·
Fee received on	:	/	1	
Amount	:	/	1	
* Cash/Cheque/Money Or	rder No:			
•				* Delete whichever is inapplicable
	Request recieved on Fee received on Amount	Application Filing Date : Request recieved on : Fee received on :	Application Filing Date : / Request recieved on : / Fee received on : / Amount : /	Request recieved on : / / Fee received on : / / Amount : / /

. 0 9 JAN 2002

STACKED DIE IN DIE BGA PACKAGE

FIELD OF THE INVENTION

This invention generally relates to assembling and packaging multiple semiconductor dies, and more particularly to a stacked multiple die device and methods for fabricating the device.

BACKGROUND OF THE INVENTION

Miniaturization of wireless products such as cellular phones and handheld computers such as personal digital assistants (PDA), has driven the increased demand for smaller component footprints, which in turn increases the popularity of multi-chip stack BGA packaging. Most multi-chip packages involve stacking dies on top of each other by means of adhesive elements. However, to achieve a low package height for multi-chip stacked die packages, a significantly reduced die thickness is needed together with the use of special wire bond techniques to reduce the height of the wire bond loop height.

Thin die handling and the required special bonding techniques poses many challenges to the assembly process. FIGS. 1-3 depict conventional ways of packaging a multi-chip stacked die package. As shown in FIG. 1, one prior art package 10 includes two conventional stacked dies, the first (bottom) die 12 being surface mounted by means of an adhesive element 14 to a substrate 16, and a smaller second (top) die 18 being mounted by a second adhesive element 20 onto the active surface 22 of the bottom die 12, each of the dies being wire bonded 24 to the substrate 16. FIG. 2 illustrates a prior art stack die package 10a in which the first (bottom) die 12a is mounted to a substrate 16a in a flip chip attachment, and the second (top) die 18a is surface mounted to the inactive surface of the first die 12a by means of an adhesive element 20a and wire bonded 24a to the substrate 16a. FIG. 3 shows a prior art three-die stack BGA package 10b in which the first bottom die 12b is mounted to a substrate 16b by an adhesive element 14b, a second (middle) die 18b is mounted on the active surface 22b of the bottom die 12b by a second adhesive element 20b, and a third (top) die 28b is mounted on a spacer 30b mounted on the active surface 32b of the second (middle) die 18b, with each of the dies being wire bonded 24b to the substrate 16b.

In stacked die assemblies in which the bottom die is a flip chip, there is a limit on the minimum overall thickness of the package that can be achieved. If a solder-bumped wafer having a 150 μ m bump height were to be ground to a total thickness of 150 μ m to 200 μ m, there would be a high occurrence of broken wafers due to the stress induced on the wafers from the bumps. Furthermore, even if the wafer does not crack, the die strength will drop significantly due to the

5

10

15

20

25

30

EXPRESS POST OFFICE	EL 810082451 US
MAIL UNITED STATES POSTAL SERVICE® ORIGIN (POSTAL USE ONLY) PO ZIP GGG Delivery Flat Rate Envelope	Copy
53203 Naj Second Postage 5-14-202 13 PM 5 16:25	SEE REVERSE SIDE FOR SERVICE GUARANTEE AND LAMES ON INSURANCE COVERAGE MOON SERVICE SERVICE COVERAGE MOON SERVICE SERVICE COVERAGE MOON SERVICE SERVIC
Time in	WAYYEROPSICINATURE(Concentro) Accitional mending the concentro) Concentration of the concentr
No Delivery Acceptance Clerk In that State & Feed Customers Use ONLY	Addresses agent ((Address / Amployes)) (agent and used with a continuous and a continuous
METHOD OF PAYMENT: Express Mail Corporate Act. No. 414 273 2100 FROM: (PLEASE PRINT) PHONE (Federal Agency Acct. No. or Postal Service Acct. No. or T.1. TO: (please PRINT) PHONE (
WHYTE HIRSCHBOECK DUDEK SC 111 E WISCONSIN AVE STE 2100 MILWAUKEE WI 53202-4861	ASSISTANT COMMISSIONER FOR PATENTS WASHINGTON DC 20231-9999
	2007
FOR PICKUP OR TRACKING CALL 1-80	00-222-1811 www.usps.com 電影報告
FUR PICKUP ON INAUKING CALL 1-00)0-222 1011 1011 1011 1011 1011 1011 1011

•

•

.

. •

-

,

COPY

THE STAMP OF THE U.S. PATENT OFFICE HEREON DENOTES RECEIPT ON THE DATE STAMPED OF:

In re Application of

Tan, Hock Chuan et al.

Serial No.

10/068,159

Filing Date

February 5, 2002

For

Stacked Die in Die BGA Paok

Confirmation No.

8043

Atty. Docket No.

MTI-31608

Claim for Priority and Transmittal of Certified Copy

Enclosures: Claim for Priority Under 35 USC 119 and Transmittal Copy; certified copy of priority document and return postcard.

DATE MAILED: 14 MAY 2002

EXPRESS MAIL NO. EL810082451US

Ishy KKS

RECEIVED

MAR 1 0 2004

DOCKET BY SM	4.7.0}
ATTY INITIALS	